

CROSS REFERENCE FOR SERVICE ESCALATOR STEPS AND INSERT KITS



ORIGINAL MKO PART NO.	FLANGED PART NO.	THRU-AXLE PART NO.	ACTIVE THRU-AXLE PART NO.	CAST OPTION PART NO. WITH WIDE INSERTS	SIZE	TREAD	BODY	ROLLER
P-27200	P-27728-002	P-27877-001	USP27877001	KM1370118G3**	3E	LONG	RECESSED	.87 X 3
P-27203	P-27728-012	P-27877-001	USP27877001	KM1370118G3**	3E	LONG	RECESSED	.87 X 3
P-27215	P-27728-003	P-27877-001	USP27877001	KM1370118G3**	3E	LONG	RECESSED	.87 X 3
P-27451	P-27728-002	P-27877-001	USP27877001	KM1370118G3**	3E	LONG	RECESSED	.87 X 3
P-27201	P-27729-002	P-27878-001	USP27878001	KM1370118G4**	4E	LONG	RECESSED	.87 X 3
P-27204	P-27729-012	P-27878-001	USP27878001	KM1370118G4**	4E	LONG	RECESSED	.87 X 3
P-27216	P-27729-003	P-27878-001	USP27878001	KM1370118G4**	4E	LONG	RECESSED	.87 X 3
P-27452	P-27729-002	P-27878-001	USP27878001	KM1370118G4**	4E	LONG	RECESSED	.87 X 3
P-27202	P-27730-002	P-27856-001	USP27856001	KM1370118G5**	5E	LONG	RECESSED	.87 X 3
P-27205	P-27730-012	P-27856-001	USP27856001	KM1370118G5**	5E	LONG	RECESSED	.87 X 3
P-27217	P-27730-003	P-27856-001	USP27856001	KM1370118G5**	5E	LONG	RECESSED	.87 X 3
P-27453	P-27730-002	P-27856-001	USP27856001	KM1370118G5**	5E	LONG	RECESSED	.87 X 3
P-27402	P-27827-002	P-27874-001	USP27874001	KM1370118G3**	3E	LONG	RECESSED	SPLIT AXLE
P-27405	P-27827-012	P-27874-001	USP27874001	KM1370118G3**	3E	LONG	RECESSED	SPLIT AXLE
P-27403	P-27828-002	P-27875-001	USP27875001	KM1370118G4**	4E	LONG	RECESSED	SPLIT AXLE
P-27406	P-27828-012	P-27875-001	USP27875001	KM1370118G4**	4E	LONG	RECESSED	SPLIT AXLE
P-27404	P-27829-002	P-27876-001	USP27876001	KM1370118G5**	5E	LONG	RECESSED	SPLIT AXLE
P-27407	P-27829-012	P-27876-001	USP27876001	KM1370118G5**	5E	LONG	RECESSED	SPLIT AXLE
Custom Split Axle with Short Treads			KM1376151G03	KM1370118G3**	3E	SHORT	RECESSED	SPLIT AXLE
Custom Split Axle with Short Treads w/Damping			KM1376151G13	KM1373953G3**	3E	SHORT	RECESSED	SPLIT AXLE
Custom Split Axle with Short Treads			KM1376151G04	KM1370118G4**	4E	SHORT	RECESSED	SPLIT AXLE
Custom Split Axle with Short Treads w/Damping			KM1376151G14	KM1373953G4**	4E	SHORT	RECESSED	SPLIT AXLE
Custom Split Axle with Short Treads			KM1376151G05	KM1370118G5**	5E	SHORT	RECESSED	SPLIT AXLE
Custom Split Axle with Short Treads w/Damping			KM1376151G15	KM1373953G5**	5E	SHORT	RECESSED	SPLIT AXLE
P-23069	P-27824-002	P-32003-001	USP34241001	KM1370118G3**	3E	SHORT	RECESSED	.87 X 3
P-23522	P-27824-012	P-32003-001	USP34241001	KM1370118G3**	3E	SHORT	RECESSED	.87 X 3
P-23070	P-27825-002	P-32004-001	USP34242001	KM1370118G4**	4E	SHORT	RECESSED	.87 X 3
P-23523	P-27825-012	P-32004-001	USP34242001	KM1370118G4**	4E	SHORT	RECESSED	.87 X 3
P-23071	P-27826-002	P-32005-001	USP34243001	KM1370118G5**	5E	SHORT	RECESSED	.87 X 3
P-23524	P-27826-012	P-32005-001	USP34243001	KM1370118G5**	5E	SHORT	RECESSED	.87 X 3
P-7709	P-27815-002	P-32006-001	USP34244001	KM1372321G3**	3E	SHORT	WIDE	.87 X 4
P-7709-00A	P-27815-012	P-32006-001	USP34244001	KM1372321G3**	3E	SHORT	WIDE	.87 X 4
P-23519	P-27815-012	P-32006-001	USP34244001	KM1372321G3**	3E	SHORT	WIDE	.87 X 4
P-8604	P-27816-002	P-32007-001	USP34245001	KM1372321G4**	4E	SHORT	WIDE	.87 X 4
P-8604-00A	P-27816-012	P-32007-001	USP34245001	KM1372321G4**	4E	SHORT	WIDE	.87 X 4
P-23520	P-27816-012	P-32007-001	USP34245001	KM1372321G4**	4E	SHORT	WIDE	.87 X 4
P-7705	P-27817-002	P-32008-001	USP34246001	KM1372321G5**	5E	SHORT	WIDE	.87 X 4
P-7705-00A	P-27817-012	P-32008-001	USP34246001	KM1372321G5**	5E	SHORT	WIDE	.87 X 4
P-23521	P-27817-012	P-32008-001	USP34246001	KM1372321G5**	5E	SHORT	WIDE	.87 X 4
Old Glass Style Chain - Step & Flange			USP521128001	KM1373963G3	3E	SHORT	WIDE	.87 X 4
Old Glass Style Chain - Step & Flange			USP521129001	KM1373963G4	4E	SHORT	WIDE	.87 X 4
Old Glass Style Chain - Step & Flange			USP521130001	KM1373963G5	5E	SHORT	WIDE	.87 X 4

Current replacement step requires new flange when replacing steps from columns A or B

FLANGES FOR CURRENT STEP P29864 7/8" ROLLER

FLANGES FOR CURRENT STEP P29865 1-1/8" ROLLER

**** FOR OLD STYLE GLASS ESCALATOR WITH STEP ROLLERS BUILT INTO CHAIN - USE NEW STEP PART NUMBER USP521128001, USP521129001 or USP521130001 & FLANGE PART NUMBER USP32931001**

CAST REPLACEMENT STEP G***	STEP SIZE	STEP COLOR	INSERT COLOR
	3 = 3E	1 = BLACK	1 = BLACK
	4 = 4E	2 = SILVER	2 = YELLOW
	5 = 5E	3 = GRAY	3 = RED
			4 = SILVER
		5 = GRAY	

CROSS REFERENCE FOR SERVICE ESCALATOR STEPS AND INSERT KITS



INSERT KITS MUST BE ORDERED SEPARATELY (See the list on Pg 4.)

E-5000 & Newer CAST STEPS			
FORMER STEP PART NUMBER	Use this column Step, Box, no Insert	Step Size	Step Color
P-32639-001	USP32639110	5E	Black
P-32639-002	USP32639110	5E	Black
P-32639-003	USP32639110	5E	Black
P-32639-111	USP32639110	5E	Black
P-32639-112	USP32639110	5E	Black
P-32639-113	USP32639110	5E	Black
P-32639-114	USP32639110	5E	Black
P-32639-115	USP32639110	5E	Black
P-32639-121	USP32639120	5E	Silver
P-32639-122	USP32639120	5E	Silver
P-32639-123	USP32639120	5E	Silver
P-32639-124	USP32639120	5E	Silver
P-32639-125	USP32639120	5E	Silver
P-32639-131	USP32639130	5E	Gray
P-32639-132	USP32639130	5E	Gray
P-32639-133	USP32639130	5E	Gray
P-32639-134	USP32639130	5E	Gray
P-32639-135	USP32639130	5E	Gray
P-32638-001	USP32639210	4E	Black
P-32638-002	USP32639210	4E	Black
P-32638-003	USP32639210	4E	Black
P-32639-211	USP32639210	4E	Black
P-32639-212	USP32639210	4E	Black
P-32639-213	USP32639210	4E	Black
P-32639-214	USP32639210	4E	Black
P-32639-215	USP32639210	4E	Black
P-32639-221	USP32639220	4E	Silver
P-32639-222	USP32639220	4E	Silver
P-32639-223	USP32639220	4E	Silver
P-32639-224	USP32639220	4E	Silver
P-32639-225	USP32639220	4E	Silver
P-32639-231	USP32639230	4E	Gray
P-32639-232	USP32639230	4E	Gray
P-32639-233	USP32639230	4E	Gray
P-32639-234	USP32639230	4E	Gray
P-32639-235	USP32639230	4E	Gray
P-32637-001	USP32639310	3E	Black
P-32637-002	USP32639310	3E	Black
P-32637-003	USP32639310	3E	Black
P-32639-311	USP32639310	3E	Black
P-32639-312	USP32639310	3E	Black
P-32639-313	USP32639310	3E	Black
P-32639-314	USP32639310	3E	Black
P-32639-315	USP32639310	3E	Black
P-32639-321	USP32639320	3E	Silver
P-32639-322	USP32639320	3E	Silver
P-32639-323	USP32639320	3E	Silver
P-32639-324	USP32639320	3E	Silver
P-32639-325	USP32639320	3E	Silver
P-32639-331	USP32639330	3E	Gray
P-32639-332	USP32639330	3E	Gray
P-32639-333	USP32639330	3E	Gray
P-32639-334	USP32639330	3E	Gray
P-32639-335	USP32639330	3E	Gray

CROSS REFERENCE FOR SERVICE ESCALATOR STEPS AND INSERT KITS



TRANSIT STEPS W/O HOLES			
		Step Size	Step / Paint Strip
P-32943-001	USP32943001	5E	Plain/Black
P-32943-002	USP32943002	5E	Black/Yellow
P-32943-003	USP32943003	5E	Black/Red
P-32943-004	USP32943004	5E	Black/Black
P-32943-005	USP32943005	5E	Gray/Black
P-32943-006	USP32943006	5E	Gray/Yellow
P-32943-007	USP32943007	5E	Gray/Red
P-32944-001	USP32944001	4E	Plain/Black
P-32944-002	USP32944002	4E	Black/Yellow
P-32944-003	USP32944003	4E	Black/Red
P-32944-004	USP32944004	4E	Black/Black
P-32944-005	USP32944005	4E	Gray/Black
P-32944-006	USP32944006	4E	Gray/Yellow
P-32944-007	USP32944007	4E	Gray/Red
P-32945-001	USP32945001	3E	Plain/Black
P-32945-002	USP32945002	3E	Black/Yellow
P-32945-003	USP32945003	3E	Black/Red
P-32945-004	USP32945004	3E	Black/Black
P-32945-005	USP32945005	3E	Gray/Black
P-32945-006	USP32945006	3E	Gray/Yellow
P-32945-007	USP32945007	3E	Gray/Red

TRANSIT STEPS 100MM			
		Step Size	Step / Paint Strip
P-32902-001	USP32902001	5E	Plain/Black
P-32902-002	USP32902002	5E	Black/Yellow
P-32902-003	USP32902003	5E	Black/Red
P-32902-004	USP32902004	5E	Black/Black
P-32902-005	USP32902005	5E	Gray/Black
P-32902-006	USP32902006	5E	Gray/Yellow
P-32902-007	USP32902007	5E	Gray/Red
P-32901-001	USP32901001	4E	Plain/Black
P-32901-002	USP32901002	4E	Black/Yellow
P-32901-003	USP32901003	4E	Black/Red
P-32901-004	USP32901004	4E	Black/Black
P-32901-005	USP32901005	4E	Gray/Black
P-32901-006	USP32901006	4E	Gray/Yellow
P-32901-007	USP32901007	4E	Gray/Red
P-32936-001	USP32936001	3E	Plain/Black
P-32936-002	USP32936002	3E	Black/Yellow
P-32936-003	USP32936003	3E	Black/Red
P-32936-004	USP32936004	3E	Black/Black
P-32936-005	USP32936005	3E	Gray/Black
P-32936-006	USP32936006	3E	Gray/Yellow
P-32936-007	USP32936007	3E	Gray/Red

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E-4501 & E-5001 & HR CAST STEPS (These steps include adaptors & 3" Wheels)			
FORMER STEP PART NUMBER	Use this column Step, Box, no Insert	Step Size	Step Color
P-32652-001/P-32759-001	USP32894001	5E	Black
P-32652-002P-32759-002	USP32894001	5E	Black
P-32652-003/P-32759-003	USP32894001	5E	Black
-	USP32894002	5E	Alum
-	USP32894003	5E	Gray
P-32651-001/P-32758-001	USP32893001	4E	Black
P-32651-002P-32758-002	USP32893001	4E	Black
P-32651-003/P-32651-003	USP32893001	4E	Black
-	USP32893002	4E	Alum
-	USP32893003	4E	Gray
P-32650-001/P-32757-001	USP32892001	3E	Black
P-32650-002/P-32757-002	USP32892001	3E	Black
P32650-003/P-32757-003	USP32892001	3E	Black
-	USP32892002	3E	Alum
-	USP32892003	3E	Gray

CAST STEPS ABOVE WITH SOUND DEADENING			
FORMER STEP PART NUMBER	Use this column Step, Box, no Insert	Step Size	Step Color
P-34481-001/Raw	USP34481003	5E	No Paint/Alum
P-34481-002	USP34481002	5E	Black
P-34481-003	USP34481003	5E	Alum
P-34481-004	USP34481004	5E	Gray
P-34481-005	USP34481003	5E	No Paint/Alum
P-34480-001/Raw	USP34480003	4E	No Paint/Alum
P-34480-002	USP34480002	4E	Black
P-34480-003	USP34480003	4E	Alum
P-34480-004	USP34480004	4E	Gray
P-34480-005	USP34480003	4E	No Paint/Alum
P-34479-001/Raw	USP34479003	3E	No Paint/Alum
P-34479-002	USP34479002	3E	Black
P-34479-003	USP34479003	3E	Alum
P-34479-004	USP34479004	3E	Gray
P-34479-005	USP34479003	3E	No Paint/Alum

INSERT KITS for full steps					
	Black	Yellow	Red	Silver	Dr Gray
3E Insert Kit Part #	US520418101	US520418102	US520418103	US520418104	US520418105
4E Insert Kit Part #	US520419101	US520419102	US520419103	US520419104	US520419105
5E Insert Kit Part #	US520420101	US520420102	US520420103	US520420104	US520420105

EACH INSERT KIT INCLUDES THE QUANTITY OF INSERTS AND NUTS SHOWN IN THE CHART BELOW.

Qty. of Inserts = 1 per step, except middle inserts			
		Qty. of middle inserts	Qty of 69727001 Nut
69461-*** Riser LH		5E = 4	5E = 16
69462-*** Riser RH		4E = 3	4E = 14
69463-*** Tread LH		3E = 2	3E = 12
69464-*** Tread RH			
69465-*** Tread Mid			
69727-001 Nut			